

FACILITIES LIST

Injection Molding Equipment

- 5 Arburg 28 ton; 2 oz. shot
- 3 Arburg 40 ton; 2 oz. shot, microprocessor controlled
- 1 Arburg 77 ton; 4.6 oz. Shot
- 1 Arburg 40 ton; Vertical/Horizontal clamp, 2 oz. shot, microprocessor controlled
- 1 Kawaguchi 80 ton microprocessor controlled
- 1 Engel 200 ton E-max Electric Machine closed loop controlled
- 1 Engel 60 ton closed loop controlled
- 1 Engel 145 ton closed loop controlled
- 3 Engel 300 ton closed loop controlled with Engel 3 axis robots
- 1 Arburg 165 ton closed loop control in ISO 8 Clean Room
- 5 Arburg 220 ton Electric closed loop control
- 2 Engel 55 ton Electric Closed loop control
- 1 Engel 180 ton Electric Closed loop control
- 2 Arburg 110 Ton electric Closed loop control
- 1 Engel 195 ton Electric Closed loop control

All machines linked to Enterprise IQMS Real Time ERP software

Support Equipment

- 1 Priamus Cavity Temp System
- 13 Novatec VL Material Loaders
- 11 Novatec AL Material Loaders
- 6 D.M.E. Hot sprue temperature controllers
- 3 At the Press Nissui material granulators
- 2 Conair mold Temperature controllers
- 1 Thorsen Mccosh Material dryer
- 3 Advantage mold temperature controllers
- 31 Novatec desiccant dryers
- 2 Regioplast Super hot water heaters

- 1 Ushin sprue picker
- 27 Conair sprue pickers
- 2 Conair mold temp controllers
- 1 Climate mold chiller
- 1 AEC mold chiller
- 1 Whitman conveyor
- 1 TEC conveyor
- 1 Branson 900 Series Ultrasonic welder
- 10 Parts counting scales
- 1 Pallet Scale
- 1 Drum tumbler
- 2 Overhead Bridge Cranes
- 1 DME 8 zone Hot Manifold controller

1 – 36 zone QSTAR hot manifold controller
2 – 36 zone Mold Control Systems hot manifold controllers

4 - Husky hot manifold controlers

5 - Cobalt XL UV Laser Marking System

Toolroom Equipment

EDM Machines

- 1 Charmilles CUT 350 Wire EDM
- 1 Charmilles CNC Hole Popper
- 1 Charmilles Roboform 20A CNC EDM with 4 position tool changer
- 1 Charmilles Roboform 22 CNC EDM with 4 position tool changer
- 1 Charmilles P350 Sinker EDM with 4 position tool changer
- 1 Eltee Pulsatron 30 amp Sinker EDM machine

Milling Equipment

- 1 Mikron Mold Master 300 high speed Mill
- 1 Bridgeport Torque Cut 3 Axis Machining Center
- 1 Bridgeport EZ Track 2 Axis CNC Milling Machine
- 1 Bridgeport Acu-Rite 2 Axis CNC Milling Machine
- 1 Bridgeport Explorer #1 3 Axis CNC Milling Machine
- 2 Bridgeport Milling Machines -- Series J with digital readouts

Turning Equipment

- 1 Clausing Lathe 13" swing; 48" bed
- 1 Emco Maximat Super 11 Lathe 8" swing; 36" bed

Grinding Equipment

- 1 Okamoto 450 Automatic wet grinder
- 4 Okamoto 6 12/14 Surface Grinders

Misc. Equipment & Capabilities

1 Micro Laser Welder
Ultrasonic Polishing Capabilities
Branson Ultrasonic Cleaning Station
MSC Band Saw
Johnson Cut-off Saw
Gorton 375 Cutter Grinder
Hydraulic Press
Laser America MOPA Laser engraver

Metrology

- 2 -- Optical Gaging Products OGP Smart scope Flash 200
- 1 -- Mitotoyo Tool Makers' Microscope
- 1 Bausch & Lomb Inspection Microscope
- 1 -- Deltronics 14" Comparator with surface illumination
- 1 -- Nikon Tool Maker Microscope with Rose Technologies Software
- 1 -- Vision Engineering "Mantis" Inspection Microscope

Full Compliment of Pin Gauges

Assorted Micrometers & Depth Gages calipers and gage blocks

Pad Printing (Imprint Applications)

- 6 United Silicone Pad Printing machines (inkwells ranging from 3x5 to 8x10)
- 5 Conveyors with drying tunnels
- 4 Part conveyors
- 1 United Silicone Nylon Photo-etch Plate Maker